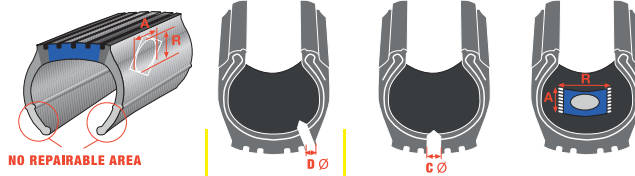


APPLICATION CHART



R = Size of the injury, measured in the bead-to-bead direction
 A = Size of the injury, measured in the tire rotation direction
 D = Shoulder injury
 C = Crown injury

TRUCK - RADIAL

TYRE MEASURE & SPEED RANGE	SIDEWALL		SHOULDER	CROWN			PATCH NO.	NO REPAIRABLE AREA
	A (mm)	R (mm)	D (mm)	C (mm)	A (mm)	R (mm)		
165 - 215 6-8 PR MAX - 121 L1	6 15	6 30	8	6 15 12	6 15 12	6 15 12	No.12 No.20 No.14	(54 mm)
6.00 - 7.50 7 R - 8.5 R 205/ - 225/ L.T	15 20 10 25	60 50 80 60	10 10 15 15	15 15 25 25	15 15 25 25	15 15 40 40	No.20 No.22 No.40 No.40	(55 mm)
8.25 - 10.00 9 R - 11 R 11/ 235/ - 285/	6 10 20 10 25 20 40 1 cable 3 cables	10 80 60 110 8 130 80 120 60	8 15 15 20 20 25 25	10 20 20 30 30 40 40	10 20 20 30 30 40 40	15 40 40 50 50 70 70	No.20 No.40 No.40 No.42 No.42 No.44 No.44 No.26 SW No.26 SW	(75 mm)
11.00 - 13.00 12 R - 15 R 12/ - 13/ 295/ - 365/	6 10 15 10 25 20 40 1 cable 3 cables	6 60 35 100 80 130 80 120 60	8 10 10 20 20 25 25	10 15 15 25 25 40 40	10 15 15 25 25 40 40	15 20 20 50 50 70 70	No.20 No.40 No.40 No.42 No.42 No.44 No.44 No.26 SW No.26 SW	(80 mm)
14.00 - 16.5 R 15.5/ - 385/	12 10 20 20 30 1 cable 3 cables	30 100 60 130 60 120 60	10 20 20 25 25	12 20 20 30 40	12 20 20 30 40	12 30 30 50 50	No.40 No.42 No.42 No.44 No.44 No.26 SW No.26 SW	(80 mm)

TRUCK - XPLY CROWN + SIDEWALL

MAX mm	4 PLY	6-8 PLY	10-12 PLY	14-16 PLY	18-20 PLY	22-24 PLY
10	2	2	3	3	4	4
15	3	3	4	4	5	5
25	3	4	5	6	6	6
35	4	4	5	6	7	7
50	5	5	6	7	8	8
75	•	•	7	7	9	9
100	•	•	8	8	9	10
125	•	•	•	10	10	•

MUSHROOM PLUG/STEM

SIZE	MIN INJURY	MAX INJURY
6	4mm	6mm
8	6mm	8mm
9	7mm	9mm

LIGHT TRUCK - RADIAL

		SIDEWALL	CROWN	SHOULDER
TYRE SIZE	PATCH SIZE	WxL (mm)	W/dia x L (mm)	Diameter (mm)
6.00-7.50	20	10 x 10mm	10 x 10mm	8mm
7R-8.5R	22	15 x 60mm	15 x 15mm	10mm
205/-225/	22	20 x 50mm		



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